

5.0 CONCLUSIONS

Note that WAPS 24-02, WAPS 31-01, WAPS 36-01 are no longer considered special processes within BS.07.06.02 and as such no longer require auditing, or approval from GKN Materials laboratory and as such, have been removed from HMS Makina's scope of approval.

WAPS 28-03:

KS/PS/SP/009 iss 2 is an approved method to WAPS 28-03.

If this document is up-issued for any reason, it must be resubmitted to GKN for re-approval before working to it.

If the change is significant, it may warrant re-qualification of the process.

SPECIFICATION	PROCESS	STATUS OF APPROVAL
AMS 2402	Zinc Plating	APPROVED
WAPS 09-02	Cleaning of Metal Surfaces – Method 1A	APPROVED
WAPS 09-02	Cleaning of Metal Surfaces – Method 1B	APPROVED
WAPS 09-02	Cleaning of Metal Surfaces – Method 2	APPROVED
WAPS 09-02	Cleaning of Metal Surfaces – Method 3B	APPROVED
WAPS 09-02	Cleaning of Metal Surfaces – Method 5	APPROVED
WAPS 09-02	Cleaning of Metal Surfaces – Method 9	APPROVED
WAPS 25-02	Penetrant Flaw Detection	APPROVED
WAPS 25-04	Hardness and Conductivity inspection	APPROVED
WAPS 25-07	Approval of NDT Personnel	APPROVED
WAPS 26-08	Application of high heat resisting enamel	APPROVED
WAPS 41-04	Passivation of Steels	APPROVED
WAPS 41-05	Chromic Acid Anodising	APPROVED
WAPS 31-01	Protection of metallic and non-metallic items	Removed - No Longer Special Process
WAPS 24-02	Interference fits for component assembly	Removed - No Longer Special Process
WAPS 36-01	Wet assembly sealing	Removed - No Longer Special Process
WAPS 41-01	Conversion Coating	APPROVED
WAPS 26-01	Application of Cold Curing Epoxy Primers and Fillers	APPROVED
WAPS 26-05	Cold Curing Epoxide Type Finish Resistant To Ester Lubricants	APPROVED
WAPS 28-03	Cadmium Plating	APPROVED

Written by:



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N / A

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